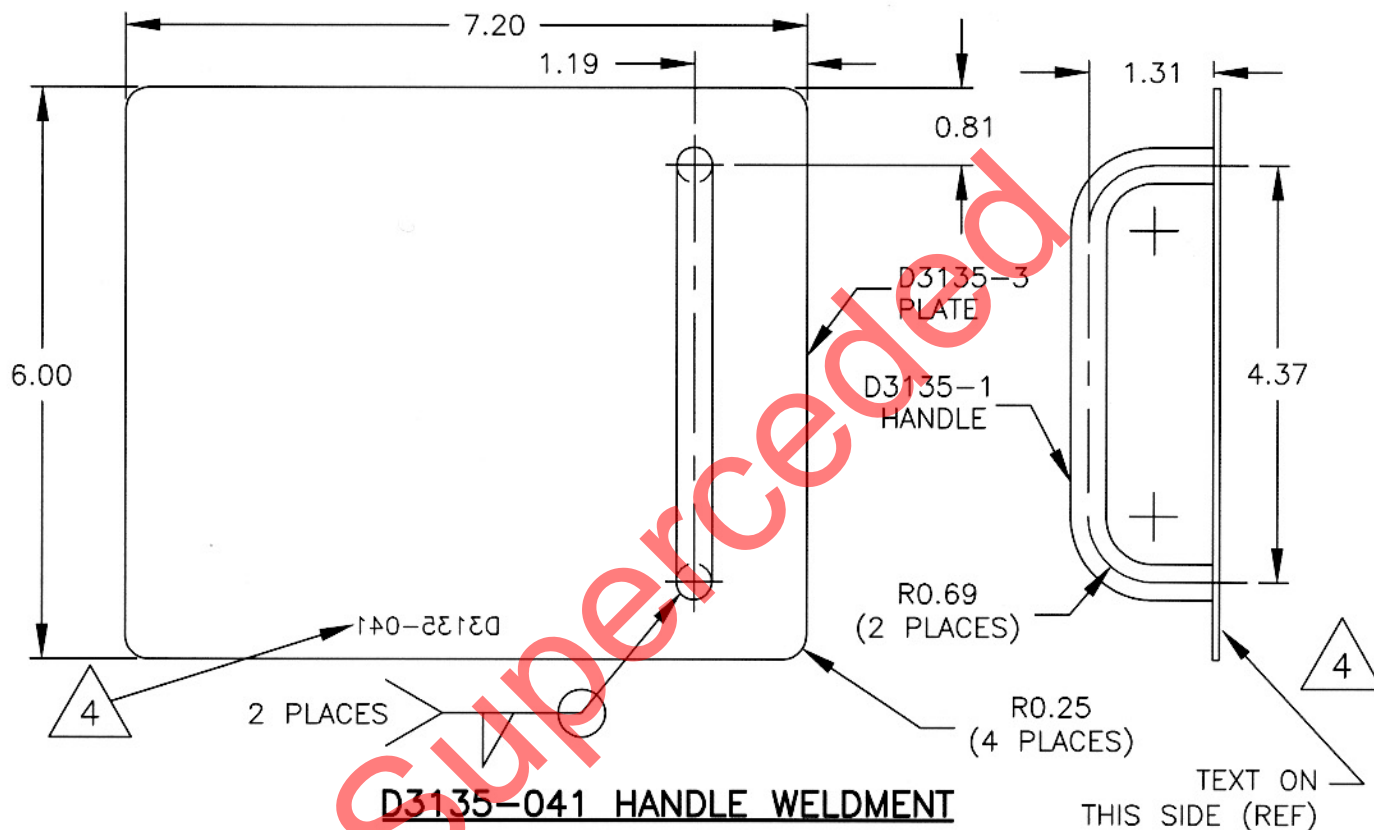


DART

DESIGN #	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3135	REV. C SHEET 1 OF 1
DATE 04.10.06		TITLE HANDLE WELDMENT	SCALE 1:2
A	02.04.17	NEW ISSUE	
B	03.03.04	6.400 WAS 6.330; ADD "ANNEALED"	
C	04.10.06	REMOVED $\phi 0.221$ HOLES	

RELEASED
04.11.23**D3135-041 HANDLE WELDMENT**

- 1) POSSIBLE SUPPLIER: PREMIER P/N B30-23000-39
- 2) WELD PER DART QSI 004
- 3) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) IDENTIFY TOP ASSEMBLY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER

D3135-1 HANDLE

- 5) MATERIAL: AISI 304/316 SS TUBING $\phi 0.375 \times 0.065$ WALL
(REF DART SPEC. M304TR0.375W.065) ANNEALED

D3135-3 PLATE

- 6) MATERIAL: AISI 304/316 SS SHEET 0.063 THICK (REF DART SPEC. M304S16GA) ANNEALED

GENERAL NOTES

- 7) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 8) ALL DIMENSIONS ARE IN INCHES
- 9) BREAK ALL SHARP EDGES 0.005 TO 0.015

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